

Cat[®] 305 CR

MINI EXCAVATOR

FEATURES:

The Cat[®] 305 CR Mini Excavator delivers power and performance in a compact size to help you work in a wide range of applications.

ALL DAY COMFORT

Choose either a canopy or a sealed and pressurized cab which can be equipped with air conditioning, adjustable wrist rests, and a suspension seat to help keep you working comfortably all day long.

EASY TO OPERATE

 Controls are easy to use and the intuitive Next Generation LCD monitor provides easy to read machine information. An advanced touchscreen monitor can also be equipped as an upgrade option.

STICK STEER TRAVEL MODE

Moving around the job site is even easier with the Cat Stick Steer option. Easily switch from traditional travel controls with levers and pedals to joystick controls to move the machine and to operate the blade. The benefit of less effort and improved control is in your hands!

BIG PERFORMANCE IN A COMPACT DESIGN

 Strong lift and dig performance helps you get the job done faster. The compact radius design lets you access and work in the tightest areas. Dozer float allows for easy clean up. An angle blade is also an option for finished grading and easier backfilling applications.

SAFETY ON THE JOB SITE

Your safety is our top priority. The Cat mini excavator is designed to help keep you safe on the job. Courtesy work lights and a fluorescent retractable seat belt with optional seat belt reminder system are just a couple of the safety features we've built into the machine.

SIMPLE SERVICE FOR LESS DOWNTIME

 Maintenance is quick and easy on the Cat mini excavator. Routine check points are easy to access at ground level through the side doors.

LOWER OPERATING COSTS

 Equipped with features such as auto idle, auto engine shutdown, and efficient hydraulics with a variable displacement pump, the Cat mini excavator was designed with reducing your operating costs in mind.

UNMATCHED DEALER SUPPORT

 Your Cat dealer is here to help you reach your business goals.
From providing equipment solutions to operator training to service needs and beyond, your Cat dealer is ready to help.



Specifications

Engine

Engine Model	C1.7 Turbo	
Net Power @ 2,400 rpm		
ISO 9249, 80/1269/EEC	33.6 kW	45.0 hp
Gross Power @ 2,400 rpm		
SAE J1995:2014	36.1 kW	48.4 hp
Bore	84.0 mm	3.3 in
Stroke	100.0 mm	3.9 in
Displacement	1.662 L	101 in ³

• Advertised power is tested per the specified standard in effect at the time of manufacture.

Weights

Minimum Operating Weight with Canopy*	4996 kg	11,016 lb
Maximum Operating Weight with Canopy**	5655 kg	12,469 lb
Minimum Operating Weight with Cab*	5095 kg	11,234 lb
Maximum Operating Weight with Cab**	5754 kg	12,688 lb

*Minimum Weight is based on rubber tracks, operator, full fuel tank, standard stick, straight blade, no bucket and no extra counterweight.

**Maximum Weight is based on steel tracks with pads, operator, full fuel tank, long stick, straight blade, extra counterweight and no bucket.

Weight Increase from Minimum Configuration

Counterweight	242 kg	534 lb								
Long Stick	34 kg	75 lb								
Steel Tracks with Pads	375 kg	827 lb								
Angle Blade	102 kg	225 lb								
Travel System										
Travel Speed – High	5.0 km/h	3.1 mph								
Travel Speed – Low	2.8 km/h	1.7 mph								
Maximum Traction Force – High Speed	24.7 kN	5,553 lbf								
Maximum Traction Force – Low Speed	50.5 kN	11,353 lbf								
Ground Pressure – Minimum Weight	27.3 kPa	4.0 psi								
Ground Pressure – Maximum Weight	32.2 kPa	4.7 psi								
Gradeability (maximum)	30 degrees									

Service Refill Capacities

Cooling System	11.0 L	2.9 gal
Engine Oil	6.0 L	1.6 gal
Fuel Tank	68.0 L	18.0 gal
Hydraulic Tank	60.0 L	16.0 gal
Hydraulic System	75.0 L	20.0 gal

Hydraulic System

Load Sensing Hydraulics with Variable [Displacement Pist	ton Pump
Pump Flow @ 2,400 rpm	133 L/min	35 gal/min
Operating Pressure – Equipment	265 bar	3,843 psi
Operating Pressure – Travel	265 bar	3,843 psi
Operating Pressure – Swing	200 bar	2,901 psi
Auxiliary Circuit – Primary		
Flow*	80 L/min	21 gal/min
Pressure*	265 bar	3,843 psi
Auxiliary Circuit – Secondary		
Flow*	28 L/min	7.0 gal/min
Pressure*	265 bar	3,843 psi
Digging Force – Stick (standard)	28.3 kN	6,362 lbf
Digging Force – Stick (long)	25.2 kN	5,665 lbf
Digging Force – Bucket	49.2 kN	11,061 lbf

*Flow and pressure are not combinable. Under load, as flow rises pressure goes down.

Swing System

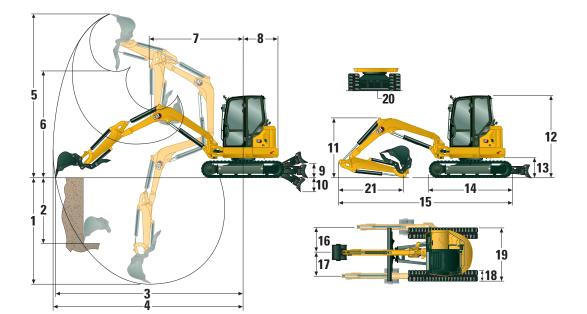
Machine Swing Speed	9.0 rpm
Boom Swing – Left	72 Degrees
Boom Swing – Right	50 Degrees

Blade

Width (Straight)	1980 mm	78.0 in
Height (Straight)	390 mm	15.4 in
Width (Angle)	1980 mm	78.0 in
Height (Angle)	400 mm	15.7 in
Angle Blade – Left	25 degrees	
Angle Blade – Right	25 degrees	

Certification – Cab and Canopy

Roll Over Protective Structure (ROPS)	ISO 12117-2:2008
Top Guard	ISO 10262:1998 Level I



Dimensions

	Standard Stick	Long Stick
1 Dig Depth	3420 mm (134.6 in)	3670 mm (144.5 in)
2 Vertical Wall	2335 mm (91.9 in)	2560 mm (100.8 in)
3 Maximum Reach at Ground Level	5590 mm (220.1 in)	5835 mm (229.7 in)
4 Maximum Reach	5755 mm (226.6 in)	5990 mm (235.8 in)
5 Maximum Dig Height	5215 mm (205.3 in)	5355 mm (210.8 in)
6 Maximum Dump Clearance	3700 mm (145.7 in)	3845 mm (151.4 in)
7 Boom in Reach	2570 mm (101.2 in)	2580 mm (101.6 in)
8 Tail Swing		
without Counterweight	1095 mm (43.1 in)	1095 mm (43.1 in)
with Counterweight	1200 mm (47.2 in)	1200 mm (47.2 in)
9 Maximum Blade Height	385 mm (15.2 in)	385 mm (15.2 in)
10 Maximum Blade Depth	595 mm (23.4 in)	595 mm (23.4 in)
11 Boom Height in Shipping Position	1820 mm (71.7 in)	1895 mm (74.6 in)
12 Overall Shipping Height	2550 mm (100.4 in)	2550 mm (100.4 in)
13 Swing Bearing Height	619 mm (24.4 in)	619 mm (24.4 in)
14 Overall Undercarriage Length	2580 mm (101.6 in)	2580 mm (101.6 in)
15 Overall Shipping Length†	5305 mm (208.9 in)	5340 mm (210.2 in)
16 Boom Swing Right	865 mm (34.1 in)	865 mm (34.1 in)
17 Boom Swing Left	615 mm (24.2 in)	615 mm (24.2 in)
18 Track Belt/Shoe Width	400 mm (15.7 in)	400 mm (15.7 in)
19 Track Width	1980 mm (78.0 in)	1980 mm (78.0 in)
20 Ground Clearance	335 mm (13.2 in)	335 mm (13.2 in)
21 Stick Length	1351 mm (53.2 in)	1601 mm (63.0 in)

†Overall Shipping Length depends on blade position during shipment.

305 CR Mini Excavator

Cab

Lift Capacities –			Lift Point Radius – 3 m (9.8 ft)			Lift Po	nt Radius – 4.5 m	(14.8 ft)	Lift Point Radius (Maximum)			
	Minimum Configuration		Over	Front		Over	Front		Over	Front		m
	Lift Point Height		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)
4.5 m	Standard Stick	kg (Ib)										
(14.8 ft)	Long Stick	kg (Ib)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m	Standard Stick	kg (lb)				*1206 (*2,659)	908 (2,002)	721 (1,590)	*953 (*2,101)	*953 (*2,101)	707 (1,559)	4.55 (14.9)
(9.8 ft)	Long Stick	kg (lb)				*1249 (*2,754)	903 (1,991)	714 (1,574)	*778 (*1,715)	*778 (*1,715)	634 (1,398)	4.81 (15.8)
1.5 m	Standard Stick	kg (lb)	*2587 (*5,704)	1641 (3,618)	1257 (2,772)	*1615 (*3,561)	882 (1,945)	696 (1,535)	*975 (*2,150)	759 (1,674)	599 (1,321)	4.96 (16.3)
(4.9 ft)	Long Stick	kg (lb)	*2236 (*4,930)	1641 (3,618)	1255 (2,767)	*1508 (*3,325)	868 (1,914)	682 (1,504)	*794 (*1,751)	*794 (*1,751)	541 (1,193)	5.19 (17.0)
0 m	Standard Stick	kg (lb)	*3260 (*7,188)	1559 (3,438)	1183 (2,609)	*1825 (*4,024)	855 (1,885)	670 (1,477)	*1190 (*2,624)	787 (1,735)	619 (1,365)	4.77 (15.6)
(0 ft)	Long Stick	kg (lb)	*3193 (*7,041)	1534 (3,382)	1158 (2,553)	*1781 (*3,927)	833 (1,837)	648 (1,429)	*953 (*2,101)	711 (1,568)	555 (1,224)	5.02 (16.5)

Minimum Weight includes cab, rubber tracks, no counterweight, operator, full fuel tank and straight blade.

	Lift Capacities –		Lift Point Radius – 3 m (9.8 ft)			Lift Poi	nt Radius – 4.5 m	(14.8 ft)	Lift Point Radius (Maximum)			
	Maximum Configuration		Over	Over Front		Over	Over Front		Over Front			m
	Lift Point Height		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)
4.5 m	Standard Stick	kg (Ib)										
(14.8 ft)	Long Stick	kg (Ib)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m	Standard Stick	kg (lb)				*1206 (*2,659)	*1206 (*2,659)	911 (2,009)	*953 (*2,101)	*953 (*2,101)	*953 (*2,101)	4.55 (14.9)
(9.8 ft)	Long Stick	kg (Ib)				*1249 (*2,754)	*1249 (*2,754)	904 (1,993)	*778 (*1,715)	*778 (*1,715)	*778 (*1,715)	4.81 (15.8)
1.5 m	Standard Stick	kg (Ib)	*2587 (*5,704)	1953 (4,306)	1579 (3,482)	*1615 (*3,561)	1059 (2,335)	886 (1,954)	*975 (*2,150)	*975 (*2,150)	768 (1,693)	4.96 (16.3)
(4.9 ft)	Long Stick	kg (Ib)	*2236 (*4,930)	1953 (4,306)	1577 (3,477)	*1508 (*3,325)	1045 (2,304)	872 (1,923)	*794 (*1,751)	*794 (*1,751)	*794 (*1,751)	5.19 (17.0)
0 m	Standard Stick	kg (Ib)	*3260 (*7,188)	1871 (4,126)	1505 (3,319)	*1825 (*4,024)	1032 (2,276)	860 (1,896)	*1190 (*2,624)	951 (2,097)	795 (1,783)	4.77 (15.6)
(0 ft)	Long Stick	kg (lb)	*3193 (*7,041)	1847 (4,073)	1480 (3,263)	*1781 (*3,927)	1010 (2,227)	838 (1,848)	*953 (*2,101)	*953 (*2,101)	721 (1,590)	5.02 (16.5)

Maximum Weight includes cab, steel tracks with pads, counterweight, operator, full fuel tank and angle blade.

Canopy

	Lift Capacities –		Lift P	oint Radius – 3 m (9.8 ft)	Lift Poi	nt Radius – 4.5 m	(14.8 ft)	Lift Point Radius (Maximum)			
	Minimum Configuration		Over	Front		Over	Front		Over	Front		m
	Lift Point Height		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)
4.5 m	Standard Stick	kg (Ib)										
(14.8 ft)	Long Stick	kg (Ib)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m	Standard Stick	kg (lb)				*1206 (*2,659)	887 (1,956)	705 (1,555)	*953 (*2,101)	*953 (*2,101)	691 (1,524)	4.55 (14.9)
(9.8 ft)	Long Stick	kg (lb)				*1249 (*2,754)	881 (1,943)	698 (1,539)	*778 (*1,715)	*778 (*1,715)	619 (1,365)	4.81 (15.8)
1.5 m	Standard Stick	kg (Ib)	*2587 (*5,704)	1603 (3,535)	1230 (2,712)	*1615 (*3,561)	861 (1,899)	680 (1,499)	*975 (*2,150)	740 (1,632)	585 (1,290)	4.96 (16.3)
(4.9 ft)	Long Stick	kg (Ib)	*2236 (*4,930)	1603 (3,535)	1228 (2,708)	*1508 (*3,325)	847 (1,868)	665 (1,466)	*794 (*1,751)	672 (1,482)	528 (1,164)	5.19 (17.0)
0 m	Standard Stick	kg (lb)	*3260 (*7,188)	1521 (3,354)	1155 (2,547)	*1825 (*4,024)	833 (1,837)	654 (1,442)	*1190 (*2,624)	767 (1,691)	603 (1,330)	4.77 (15.6)
(0 ft)	Long Stick	kg (Ib)	*3193 (*7,041)	1497 (3,301)	1131 (2,494)	*1781 (*3,927)	812 (1,790)	632 (1,394)	*953 (*2,101)	692 (1,526)	541 (1,193)	5.02 (16.5

Minimum Weight includes canopy, rubber tracks, no counterweight, operator, full fuel tank and straight blade.

Lift Capacities – Maximum Configuration Lift Point Height		Lift Point Radius – 3 m (9.8 ft)		Lift Point Radius – 4.5 m (14.8 ft)			Lift Point Radius (Maximum)					
		Over Front			Over Front			Over Front			m	
		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	(ft)	
4.5 m (14.8 ft)	Standard Stick	kg (Ib)										
	Long Stick	kg (lb)							*949 (*2,093)	*949 (*2,093)	*949 (*2,093)	3.63 (11.9)
3 m (9.8 ft)	Standard Stick	kg (lb)				*1206 (*2,659)	*1206 (*2,659)	895 (1,973)	*953 (*2,101)	*953 (*2,101)	*953 (*2,101)	4.55 (14.9)
	Long Stick	kg (lb)				*1249 (*2,754)	1059 (2,335)	888 (1,958)	*778 (*1,715)	*778 (*1,715)	*778 (*1,715)	4.81 (15.8)
1.5 m (4.9 ft)	Standard Stick	kg (lb)	*2587 (*5,704)	1915 (4,223)	1552 (3,422)	*1615 (*3,561)	1038 (2,289)	870 (1,918)	*975 (*2,150)	*975 (*2,150)	754 (1,663)	4.96 (16.3)
	Long Stick	kg (lb)	*2236 (*4,930)	1915 (4,223)	1550 (3,418)	*1508 (*3,325)	1024 (2,258)	855 (1,885)	*794 (*1,751)	*794 (*1,751)	*794 (*1,751)	5.19 (17.0)
0 m (0 ft)	Standard Stick	kg (lb)	*3260 (*7,188)	1833 (4,042)	1477 (3,257)	*1825 (*4,024)	1010 (2,227)	844 (1,861)	*1190 (*2,624)	931 (2,053)	780 (1,720)	4.77 (15.6)
	Long Stick	kg (lb)	*3193 (*7,041)	1809 (3,989)	1453 (3,204)	*1781 (*3,927)	989 (2,181)	822 (1,813)	*953 (*2,101)	*953 (*2,101)	707 (1,559)	5.02 (16.5)

Maximum Weight includes canopy, steel tracks with pads, counterweight, operator, full fuel tank and angle blade.

*The above loads are in compliance with hydraulic excavator lift capacity rating standard ISO 10567:2007 and they do not exceed 87% of hydraulic lifting capacity or 75% of tipping capacity. The excavator bucket weight is not included on this chart.

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
ENGINE		
Cat [®] C1.7 Turbo Engine (U.S. EPA Tier 4 Final)	\checkmark	
Automatic Engine Idle	\checkmark	
Automatic Engine Shutdown	✓	
Automatic Two Speed Travel	\checkmark	
Fuel Water Separator	\checkmark	
Power on Demand (not available in all regions)	\checkmark	
Variable Displacement Piston Pump	\checkmark	
Load Sensing/Flow Sharing Hydraulics	\checkmark	
HYDRAULICS		
Smart Tech Electronic Pump	\checkmark	
Accumulator	\checkmark	
Automatic Swing Brake	\checkmark	
Auxiliary Hydraulic Lines	✓	
One and Two Way Auxiliary Flow	\checkmark	
Continuous Auxiliary Flow	✓	
Auxiliary Line Quick Disconnects	\checkmark	
OPERATOR ENVIRONMENT		
Canopy or Cab	✓	
Cab with Air Conditioning		\checkmark
Cab with Heater		√
ROPS – ISO 12117-2:2008	√	
TOPS – ISO 12117:1997	√	
Stick Steer Mode	√	
Travel Cruise Control	✓	
Control Pattern Changer	✓	
(optional in some regions)		
Adjustable Wrist Rests	\checkmark	
Washable Floor Mat	\checkmark	
Travel Pedals and Hand Levers	\checkmark	
No Travel Pedals and Hand Levers (optional in some regions)		\checkmark
Machine Security	\checkmark	
Standard Key with Pass Code	✓	
Push to Start with Key Fob/Pass Code		✓
Fabric Suspension Seat (Cab only)	✓	
Vinyl Suspension Seat (Canopy only)	\checkmark	
Hydraulic Lockout – All Controls	√	
Retractable High Visibility Seat Belt (75 mm/3 in)	\checkmark	
Seat Belt Reminder System		√

	Standard	Optional
OPERATOR ENVIRONMENT (continued)		
Coat Hook	\checkmark	
Cup Holder	\checkmark	
Storage Pocket	\checkmark	
Skylight	\checkmark	
Mounting Bosses for Front	\checkmark	
Signaling/Warning Horn	\checkmark	
Interior Light (Cab only)	\checkmark	
Boom Light, Halogen (not available in all regions)	\checkmark	
LED Front Lights		\checkmark
LED Front and Rear Lights		\checkmark
LED Boom Light		\checkmark
Utility Space for Mobile Phone	\checkmark	
Mirrors, Left, Right and Rear		\checkmark
Camera		\checkmark
Radio – Bluetooth®, Auxiliary, Microphone, USB (charging only) (Cab only)		√
Cat Grade with Advanced 2D		\checkmark
Cat Grade with 3D		\checkmark
Next Generation Color LCD Monitor (IP66)	\checkmark	
– Fuel Level and Coolant Temperature Gauges	\checkmark	
– Maintenance and Machine Monitoring	\checkmark	
- Performance and Machine Adjustments	\checkmark	
– Numeric Security Code	\checkmark	
– Multiple Languages	\checkmark	
– Hour Meter with Wake Up Switch	\checkmark	
– Jog Dial (cab only)	\checkmark	
Next Generation Advanced Monitor		\checkmark
– Touch Screen		\checkmark
– Site Reference System		\checkmark
– High Definition Camera Capable (IP68 and IP69K)		√
– Numeric Security Code		\checkmark

(continued on next page)

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
UNDERCARRIAGE		-
Rubber Belt (400 mm/15.7 in)	\checkmark	
Steel Track (400 mm/15.7 in)		\checkmark
Steel Track with Rubber Pads		\checkmark
Dozer Straight Blade	\checkmark	
Dozer Blade Float	\checkmark	
Angle Blade		\checkmark
Tie Downs on Track Frame	\checkmark	
BOOM, STICK AND LINKAGES		
One Piece Boom (2716 mm/106.9 in)	\checkmark	
Standard Stick (1351 mm/53.2 in)	\checkmark	
Long Stick (1601 mm/63.0 in)		√
Front Shovel Capable	\checkmark	
Pin-On	\checkmark	
Dual Lock Manual Coupler		\checkmark
Hydraulic Coupler		\checkmark
Thumb Ready	\checkmark	
Certified Lifting Eye	\checkmark	
Attachments including Couplers, Thumbs, Buckets, Augers and Hammers		√
2nd Auxiliary Hydraulic Lines		\checkmark
Bucket Divert Lines		\checkmark
Boom Lowering Check Valve		\checkmark
Stick Lowering Check Valve		\checkmark
Hydraulic Quick Coupler Lines		\checkmark
ELECTRICAL		
12 Volt Battery	\checkmark	
Software (machine and monitor)	\checkmark	
Maintenance Free Battery	\checkmark	
Battery Disconnect	\checkmark	
12 Volt Power Socket	\checkmark	
Product Link™ PL243 (regulations apply)		\checkmark
Product Link PLE643 (regulations apply)		\checkmark
Travel Alarm (optional in some regions)	\checkmark	

	Standard	Optional
GUARDING		•
Roll Over Protective Structure (ROPS) ISO 12117-2:2008	√	
Top Guard ISO 10262:1998 (Level I)	\checkmark	
Top Guard ISO 10262:1998 (Level II) (Cab)		\checkmark
Front Guard (Mesh) ISO 10262:1998 (Level I) (Cab)		~
Front Guard (Heavy Duty) ISO 10262:1998 (Level II) (Cab)		~
Front Guard (Mesh) ISO 10262:1998 (Level I) (Canopy)		~
Front Guard (Heavy Duty) ISO 10262:1998 (Level II) (Canopy)		✓
OTHER		
Bio Oil Capable		\checkmark
Eco Drain		\checkmark
Water Jacket Heater		\checkmark
Counterweight (242 kg/534 lb)		\checkmark

305 CR Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit https://www.caterpillar.com/en/company/sustainability.

Engine

- The Cat[®] C1.7 Turbo engine meets U.S. EPA Tier 4 Final and EU Stage V emission standards.
- Cat diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)*
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

*Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel (for use of blends higher than 20% biodiesel, consult your Cat dealer).

Air Conditioning System

• The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.0 kg (2.2 lb) of refrigerant which has a CO_2 equivalent of 1.430 metric tonnes (1.576 tons).

Paint

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%
- Chromium < 0.01%
- Lead < 0.01%

Sound Performance

Operator Sound Pressure 72 dB(A) (ISO 6396:2008)*

Average Exterior Sound Pressure 99 dB(A) (ISO 6395:2008)**

- *The declared dynamic operator sound pressure levels per ISO 6396:2008. The measurements were conducted with the cab doors and windows closed.
- **The labeled sound power level for the CE marked configurations when measured according to the test procedure and conditions specified in 2000/14/EC.

Oils and Fluids

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

Features and Technology

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
 - Advanced hydraulic systems balance power and efficiency
- Power On Demand provides full time efficiency and power when you need it, and is transparent to the operator
- Auto idle and auto engine shutdown
- Extended maintenance intervals reduce fluid and filter consumption
- Remote Flash and Remote Troubleshoot (if equipped)
- Mini Hydraulic Excavator Ease of Use features improve operator efficiency minimizing fuel consumption (if equipped)
- Cat Grade with Advanced 2D and 3D improves operator efficiency minimizing fuel consumption (if equipped)

Recycling

• The materials included in machines are categorized as below with approximate weight percentage. Because of variations of product configurations, the following values in the table may vary.

Material Type	Weight Percentage
Steel	65.52%
Iron	21.19%
Rubber	3.50%
Mixed Metal	2.20%
Other	1.89%
Nonferrous Metal	1.81%
Plastic	1.55%
Fluid	1.47%
Mixed-Metal and Nonmetal	0.85%
Mixed Nonmetallic	0.01%
Uncategorized	0.00%
Total	100.00%

• A machine with higher recyclability rate will ensure more efficient usage of valuable natural resources and enhance End-of-Life value of the product. According to ISO 16714 (Earth-moving machinery – Recyclability and recoverability – Terminology and calculation method), recyclability rate is defined as percentage by mass (mass fraction in percent) of the new machine potentially able to be recycled, reused or both.

All parts in the bill of material are first evaluated by component type based on a list of components defined by the ISO 16714 and Japan CEMA (Construction Equipment Manufacturers Association) standards. Remaining parts are further evaluated for recyclability based on material type.

Because of variations of product configurations, the following values in the table may vary.

Recyclability - 96%

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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AEHQ8376-02 (03-2023) Replaces AEHQ8376-01 Build Number: 07A (North America)

